

Date: 23/10/2024

Qty. | Description

1 | CR 10-5 A-A-A-E-HQQE



Note! Product picture may differ from actual product

Product No.: 96501227

Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). The pump head and base are in cast iron – all other wetted parts are in stainless steel. A cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling.

The pump is fitted with a 3-phase, fan-cooled asynchronous motor.

Further product details

Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process.

CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.

An integral part of the process is a pretreatment.

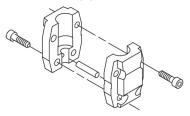
The entire process consists of these elements:

- 1) Alkaline-based cleaning.
- 2) Zinc phosphating.
- 3) Cathodic electro-deposition.
- 4) Curing to a dry film thickness 18-22 my m.

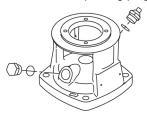
The colour code for the finished product is NCS 9000/RAL 9005.

Pump

A standard split coupling connects the pump and motor shaft. It is enclosed in the pump head/motor stool by means of two coupling guards.



The pump head, pump head cover and flange for motor mounting is made in one piece. The pump head has a combined 1/2" priming plug and vent screw.



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system.

This seal type is assembled in a cartridge unit which makes replacement safe and easy.

Due to the balancing, this seal type is suitable for high-pressure applications.

The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

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1 Seal faces:

- · Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

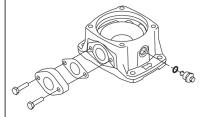
EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.



The shaft seal is screwed into the pump head.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

The base is made of cast iron. The oval flanges are bolted to the base. The outlet side of the base has a drain plug. The pump is secured to the foundation by four bolts through the base plate.



Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. The motor is flange-mounted with tapped-hole flange (FT).

Motor-mounting designation in accordance with IEC 60034-7: IM B 14 (Code I) / IM 3601 (Code II).

Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as IE3 in accordance with IEC 60034-30-1.

The motor does not incorporate motor protection and must be connected to a motor-protective circuit breaker which can be manually reset. The motor-protective circuit breaker must be set according to the rated current of the motor (I1/1).

The motor can be connected to a variable speed drive for adjustment of pump performance to any duty point. Grundfos CUE offers a range of variable speed drives. Please find more information in Grundfos Product Center.

Technical data

Liquid:

Pumped liquid: Water
Liquid temperature range: -20 .. 120 °C
Selected liquid temperature: 20 °C
Density: 998.2 kg/m³

Technical:

Pump speed on which pump data are based: 2899 rpm

Rated flow: 10 m³/h
Rated head: 40.7 m
Pump orientation: Vertical
Shaft seal arrangement: Single
Code for shaft seal: HQQE

Approvals: CE,EAC,UKCA,SEPRO



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1 Approvals for drinking water: WRAS,ACS
Curve tolerance: ISO9906:2012 3B

Materials:

Base: Cast iron

EN 1561 EN-GJL-200

ASTM A48-25B

Impeller: Stainless steel

EN 1.4301 AISI 304

Bearing: SIC

Installation:

Maximum ambient temperature: 60 °C

Maximum operating pressure: 16 bar

Max pressure at stated temp: 16 bar / 120 °C

16 bar / -20 °C

Type of connection:

Size of inlet connection:

Size of outlet connection:

Pressure rating for connection:

Flange size for motor:

Oval / Rp

1 1/2 inch

1 1/2 inch

PN 16

FT115

Electrical data:

Motor standard: IEC
Motor type: 90LE
Rated power - P2: 2.2 kW
Power (P2) required by pump: 2.2 kW
Mains frequency: 50 Hz

Rated voltage: 3 x 380-415D V

 Rated current:
 4.65 A

 Starting current:
 840-920 %

 Cos phi - power factor:
 0.86-0.80

 Rated speed:
 2890-2910 rpm

IE Efficiency class:IE3Motor efficiency at full load:85.9 %Motor efficiency at 3/4 load:88.2-87.2 %Motor efficiency at 1/2 load:88.0-85.5 %

Number of poles: 2

Enclosure class (IEC 34-5): 55 Dust/Jetting

Insulation class (IEC 85): F

Motor No: 85U11908

Controls:

Frequency converter: None

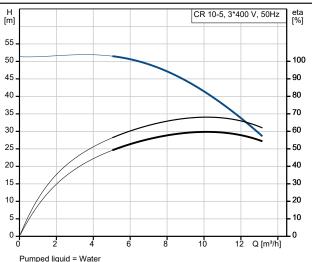
Others:

Terminal box position: 6
Minimum efficiency index, MEI ≥: 0.70Net weight: 49 kg
Gross weight: 53 kg
Shipping volume: 0.104 m^3

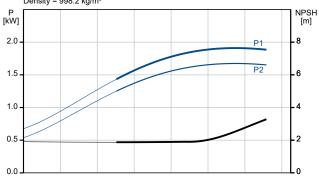


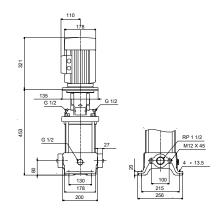
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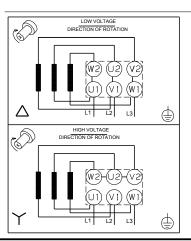
| Description | Value |
|--|--------------------|
| General information: | |
| Product name: | CR 10-5 |
| | A-A-A-E-HQQE |
| Product No: | 96501227 |
| EAN number: | 5700396217895 |
| Technical: | |
| Pump speed on which pump data are based: | 2899 rpm |
| Rated flow: | 10 m³/h |
| Rated head: | 40.7 m |
| Maximum head: | 51.1 m |
| Stages: | 5 |
| Impellers: | 5 |
| Number of reduced-diameter impellers: | 0 |
| Low NPSH: | N |
| Pump orientation: | Vertical |
| Shaft seal arrangement: | Single |
| Code for shaft seal: | HQQE |
| Approvals: | CE,EAC,UKCA,SEPRO |
| Approvals for drinking water: | WRAS,ACS |
| Curve tolerance: | ISO9906:2012 3B |
| Pump version: | Α |
| Model: | Α |
| Materials: | |
| Base: | Cast iron |
| Base: | EN 1561 EN-GJL-200 |
| Base: | ASTM A48-25B |
| Impeller: | Stainless steel |
| Impeller: | EN 1.4301 |
| Impeller: | AISI 304 |
| Material code: | Α |
| Code for rubber: | E |
| Bearing: | SIC |
| Installation: | |
| Maximum ambient temperature: | 60 °C |
| Maximum operating pressure: | 16 bar |
| Max pressure at stated temp: | 16 bar / 120 °C |
| Max pressure at stated temp: | 16 bar / -20 °C |
| Type of connection: | Oval / Rp |
| Size of inlet connection: | 1 1/2 inch |
| Size of outlet connection: | 1 1/2 inch |
| Pressure rating for connection: | PN 16 |
| Flange size for motor: | FT115 |
| Connect code: | A |
| Liquid: | |
| Pumped liquid: | Water |
| Liquid temperature range: | -20 120 °C |
| Selected liquid temperature: | 20 °C |
| Density: | 998.2 kg/m³ |
| Electrical data: | |
| Motor standard: | IEC |
| Motor type: | 90LE |
| Rated power - P2: | 2.2 kW |
| Power (P2) required by pump: | 2.2 kW |
| Mains frequency: | 50 Hz |
| Rated voltage: | 3 x 380-415D V |
| Rated current: | 4.65 A |
| Starting current: | 840-920 % |
| g - | |



Pumped liquid = Water Liquid temperature during operation = 20 °C Density = 998.2 kg/m³









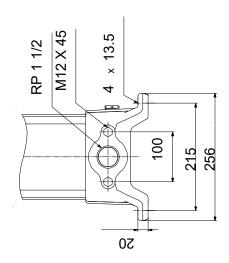
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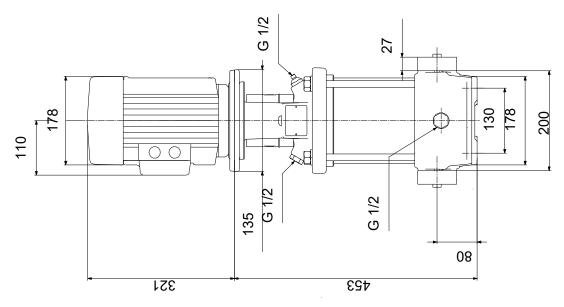
| Description | Value |
|----------------------------------|-----------------|
| Cos phi - power factor: | 0.86-0.80 |
| Rated speed: | 2890-2910 rpm |
| IE Efficiency class: | IE3 |
| Motor efficiency at full load: | 85.9 % |
| Motor efficiency at 3/4 load: | 88.2-87.2 % |
| Motor efficiency at 1/2 load: | 88.0-85.5 % |
| Number of poles: | 2 |
| Enclosure class (IEC 34-5): | 55 Dust/Jetting |
| Insulation class (IEC 85): | F |
| Built-in motor protection: | NONE |
| Motor No: | 85U11908 |
| Controls: | |
| Frequency converter: | None |
| Others: | |
| Terminal box position: | 6 |
| Minimum efficiency index, MEI ≥: | 0.70 |
| Net weight: | 49 kg |
| Gross weight: | 53 kg |
| Shipping volume: | 0.104 m³ |



23/10/2024 Date:

96501227 CR 10-5 A-A-A-E-HQQE 50 Hz





Note! All units are in [mm] unless others are stated. Disclaimer: This simplified dimensional drawing does not show all details.



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96501227 CR 10-5 A-A-A-E-HQQE 50 Hz

